

## Data Sheet of Servo Press



**Model : P2224-070-400**

Servo Press Module		
Compressive Force	KN	70
Tensile Force	KN	70
Stroke	mm	400
Max Ram Speed	mm/sec	100
Max Ram Acceleration	mm/sec <sup>2</sup>	0.5
Dwell Time at Nominal Thrust	sec	5
Resolution	mm	0.01
Ram Repeatability ±	mm	0.01
Weight	Kg	250
Admissible Tool Weight	Kg	40
Operating Temperature range	C°	50°
Protection Class	IP	54
Servo Motor		
Servo Motor Rating	Kw	3
Holding Brake	√(Option)	
Encoder	Absolute Multiturn	
Std Cable length	Mtr	5

Servo Drive Powe Unit		
Minimum Input Voltage 3Ø	Vac	200
Maximum Input Voltage 3Ø	Vac	500
Nominal Output Current	Amp	28
Peak Output Current	Amp	54
Max output power	Kw	4



Force Sensor		
Force Sensor Capacity	KN	100
Bridge sensitivity	mV/V	2
Measure Accuracy ±	%FS	0.3
Linearity	%/°C	0.1
Cable	Mtr	5
Maximum operating safe overload	%	150
Force Sensor Amplifier		
Power supply	VAC	220
Bridge excitation	Vdc	10
Bridge sensitivity	mV/V	
Gain adjustment (Pot - fine adj.)		
Span and Zero	%	50
Linearity	%/°C	0.1
Servo Drive Communication		
Profinet	√	
Modbus TCP	√	
DI/DO	Optional	

HMI		
Size	Inch	7 or 10
Recipe storage	No	9999
Pendrive for result storage	√	
Press Programming	√	
Load x Position graph	√	
Limit windows	√	
Press Status monitoring	√	

**Focus Controls Pvt. Ltd. Gat No 69, At Post- Shindewadi, Tal- Bhor, Pune 412205 India.**