



Ø 140±0.1
S PRESS MTG PCD

Ø 55±0.1
Tool MTG PCD

Ø11xThru
8 Nos Equispcd on PCD
SERVO PRESS MTG HOLES

M6x12Deep
8 Nos Equispaced on
Tool MTG PCD

SECTION A-A

30KN 400 MM Stroke OFF SET Servo Press Drawing

2013	SIGN	DATE	MATERIAL	PROCESSING REQUIREMENTS	INSPECTION REQUIREMENTS
DRN: Amod	1/2/24	HEAT TREATMENT	REF NOTE	✓	✓
CHD: Harsh	1/2/24	SURFACE TREATMENT	REF NOTE	✓	✓
APPD: Amit	1/2/24	CUSTOMER NAME :	STD	✓	✓
SCALE	---	MACHINE	3 Ton Servo Press	✓	✓
		PART NAME	Servo Press 30KN-400 ST OS	✓	✓
		DRG. NO.	FSP-30-400-OS	REV NO00	SHEET 1 OF 1

FOCUS CONTROL PVT. LTD.