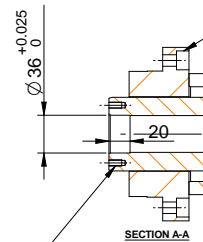


Ø 140±0.1  
S PRESS MTG PCD

Ø 55±0.1  
Tool MTG PCD

Ø 11xThru  
Ø 18x12Deep  
8 Nos Equispcd on PCD  
SERVO PRESS MTG HOLES

M6x12Deep  
8 Nos Equispaced on  
Tool MTG PCD



# 20KN 400 MM Stroke OFF SET Servo Press Drawing

2013	SIGN	DATE	MATERIAL	PERMISSIBLE DEVIATION	SURFACE FINISHES
DRN. Amod	9/8/23	HEAT TREATMENT	REF NOTE	1.10 ± 0.05	0.80 ± 0.05
CHD. Harsh	9/8/23	SURFACE TREATMENT	REF NOTE	0.80 ± 0.05	0.80 ± 0.05
APPD. Amit	9/8/23	CUSTOMER NAME :	STD	0.80 ± 0.05	0.80 ± 0.05
SCALE	---	MACHINE	2 Ton Servo Press	0.80 ± 0.05	0.80 ± 0.05
		PART NAME	Servo Press 20KN-400 ST OS	0.80 ± 0.05	0.80 ± 0.05
		DRG. NO.	FSP-20-400-OS	REV NO00	SHEET 1 OF 1