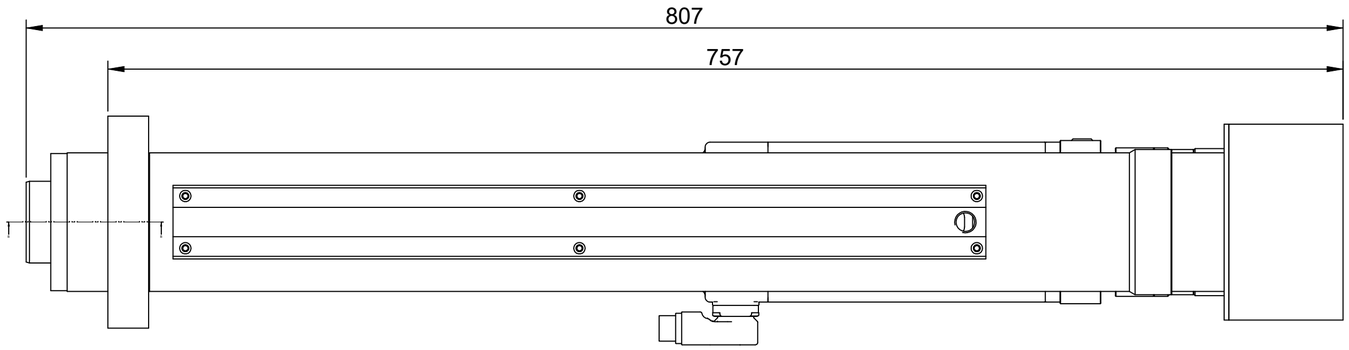

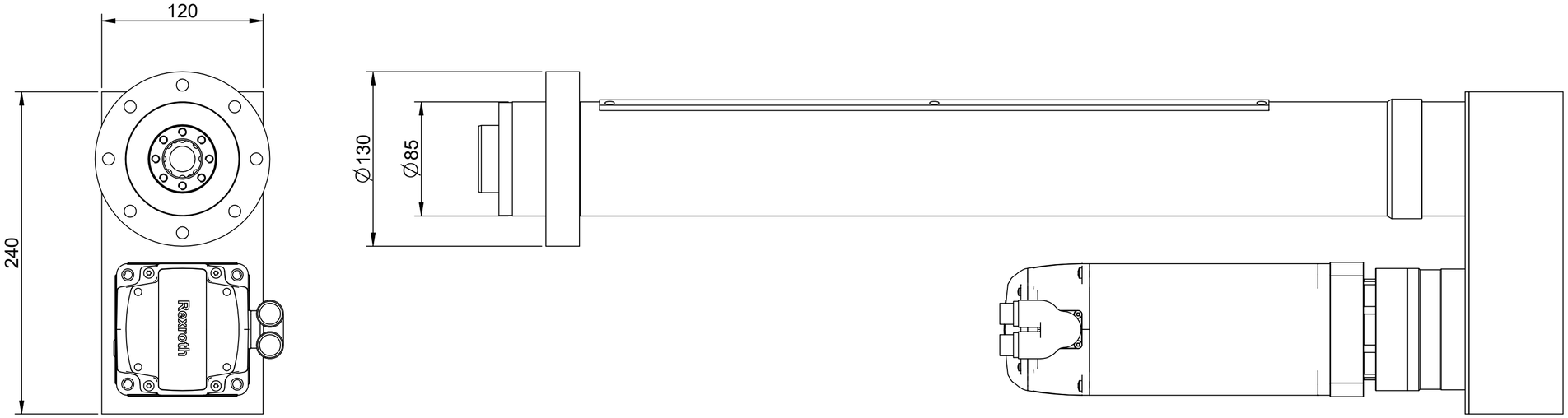

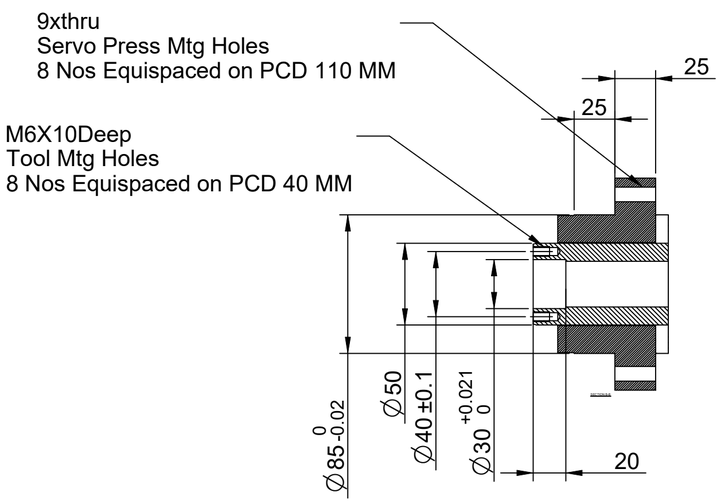

1 Ton 400 Stroke OS

2013	SIGN	DATE	MATERIAL	PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS: 1 TO 6 ±0.1; 6 TO 30 ±0.2; 30 TO 120 ±0.3; 120 TO 400 ±0.5; 400 TO 1000 ±0.8; 1000 TO 2000 ±1.2; 2000 TO 4000 ±2	SURFACE ROUGHNESS SYMBOLS: 0.5µm; 0.8µm; 3.2µm; 12.5µm
DRN.	Amod	8/25/23	HEAT TREATMENT		
CHD.	Harsh	8/25/23	SURFACE TREATMENT		
APPD	Amit	8/25/23	CUSTOMER NAME :		
SCALE		---	MACHINE	1TON PRES	
			PART NAME	FSP-10-400-OS	
			DRG. NO. FSP-10-400-OS	REV NO:00	SHEET 1 OF 1

FOCUS CONTROLS PVT LTD